

Inventory Report

Date: 11/6/8

Batch No: M117983

Supplier: Manner

Dart P/O: 14190

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☒ No ☐
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☒ No ☐ N/A ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection ☒ N/A ☐
 Work Order Wd 172 N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 [Signature]

Production/Admin: 11/6/8
 Date [Signature]
 Received/Costing [Signature]
 Initial [Signature]

Location



Marmon/Keystone Canada Inc.
ACIERS SPÉCIALISÉS

290 Chemin du Tremblay
Boucherville QU CAN J4B 5X9
TEL. 514/527-9153
FAX. 450/641-4357

PACKING SLIP

PAGE...: 1
Order : 16178
Date...: 06/07/2011

SOLD TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIP VIA		F.O.B.	SALESPERSON	YOUR ORDER NO.	
TST OVERLAND #222212		BOUCHERVILLE	G. Dulude	14190	
	Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered
01	96 /FT	Fax all papers to Linda Lacelle 613-632-1053 ALUMINUM SMLS TUBE ATS 1.000 .065 D6061 Tariff Number: 7608.20.00.90 Cust. part#.: M6061T6T1.000W.065 HT#.....: F00007885 HT#.....: F00010161 Total....	rev: 01/11 GD 1 7 8	12/FT 84/FT 96/FT	
02	200 /FT	STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 3/4 X .049 A213 STS .750 .049 304L Tariff Number: 7304. Cust. part#.: M304TR0.750W.049 HT#.....: YT1679 HT#.....: 3G960 Total....	3 7 10	60/FT 140/FT 200/FT	

No. of Bdls/Pieces

3 / 0

Total Weight.....:

95

Customers.: _____



A Marmon Distribution Services/Berkshire Hathaway Company

KAISER ALUMINUM FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

CUSTOMER PO NUMBER: 60-10004-4		CUSTOMER PART NUMBER: AT/1..065/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 205253	LINE ITEM: 004	SHIP DATE: 04/25/2010	KAISER LOT NUMBER: F00007885	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 496.000 LB	QUANTITY: 184.000 PCS	B/L NUMBER: 204471	DIAM/DAE/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			SOLD TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON%IACS	BEND
F00007885	0001	1	47.2	44.1	17.5	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D68102	.62	.34	.23	.06	.99	.09	.07	.02	.00	.00	.00	.00	.02

*next
Page*

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Plant Serial: 00006889

Christopher J. Garcia

Kaiser Order Number: 205253

Page 1 of 2

Line Item: 004

ATS 1.000.065 D6061 T6

OR REF:
SLSPRS:

INTL.:

To:

07/16/2010 From: MARMON/KEYSTONE CORPORATION

M/K OR:
C.P.O.:
C PART:

KAISER ALUMINUM FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

Best in Class

CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

Applicable Requirements:

Description: MADE IN USA

OD: 1.000" Wall: 0.065" Round ~~0~~

AMS-4082P ASTM-B210-04 WW-T-700/6F

WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.

THE FOLLOWING SPECIFICATIONS HAVE BEEN MADE INACTIVE OR

CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,

WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.

COMPLIES TO DIN EN 10204 JAN 2005

COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014

No Weld Repair. Mercury Free.

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

QC REVIEWED

JUL 28 2010

mtv

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Plant Serial: 00006889

Kaiser Order Number: 205253

Christopher J. Garcia

Page 2 of 2

Q. C. REVIEWED Item: 00

OR.REF
SLSPRS

To:

INIT.::

07/16/2010 From: MARMON/KEYSTONE CORPORATION

M/K OR
C.P.O.
C PART:



SHANGHAICRYSTAL PALACE PIPE CO.,LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

MILL TEST CERTIFICATE

ISO9001:2000 ;PED Material CERTIFICATE (No.:QAC0021058/A)

DATE OF ISSUE: 2010/9/14

CUSTOMER:MARMON/KEYSTONE CANADA INC.						CERTIFICATE NO. :2010-5-13-A-7						
P.O.NO.: MN6855						ORDER NO. :2010-05-013-A						
COMMODITY: STAINLESS STEEL SEAMLESS TUBING						GRADE :ASTMA213/ASME SA213-07 TP304/TP304L						
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END / OD POLISHED 320 GRIT.						HEAT NO. YT1679						
CHEMICAL CONTENTS (WT%)												
ELEMENTS		C	Mn	P	S	Si	Ni	Cr				
SPECIFICATION		≤0.035	≤2.00	≤0.040	≤0.030	≤0.75	8.0~12.0	18.0~20.0				
RESULTS (LADLE)		0.026	0.80	0.039	0.004	0.44	8.08	18.11				
PHYSICAL PROPERTIES.												
Dimensions			Bundle No.	Picces	Weight (kg)	0.2%YS (Mpa) ≥205	T S (Mpa) ≥515	EL (%) ≥35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤80	EDDY CURRENT TEST TO E426 (100%)
O.D (inch)	W.T (inch)	Length (feet)										
0.750	0.049	20	P10-7-226	250	841	300	690	57.0	OK	OK	75	OK (DRILLED HOLE)
0.750	0.065	20	P10-7-227	500	2181	280	690	68.0	OK	OK	74	OK (DRILLED HOLE)
0.750	0.095	20	10-6-269	25	152	285	665	61.0	OK	OK	74	OK (DRILLED HOLE)
REMARKS:						1.WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT						
AS PER ASTM A213/ASME SA213-07						2.THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.						
WALL THICKNESS TOLERANCE AS PER ASTM A269-07						SHANGHAI CRYSTAL PALACE PIPE CO.,LTD						
IN COMPLIANCE TO NACE MR0175-2003												
IC TEST TO ASTM A262 PRACTICE E												
SOLUTION HEAT TREATMENT :1050°C X 1.5m/min												
NO WELD REPAIR WAS PERFORMED						<div style="border: 1px solid black; padding: 5px; display: inline-block;">Q.C. Reviewed</div> <div style="border: 1px solid black; padding: 5px; display: inline-block;">28/11/05/10</div>						
FREE FROM MERCURY CONTAMINATION												
COUNTRY OF ORIGIN: CHINA												
MILL TEST CERTIFICATE TO EN 10204/3.1						MANAGER OF QUALITY ASSURANCE DEPARTMENT						
INVOICE NO: YK-10-09-20												

SIS-1/50-049-304L * Y116/9 * 100066/ * MN6855 * 11/10/2010



MILL INSPECTION CERTIFICATE



CHANGSHU WALSIN SPECIALTY STEEL CO.,LTD.
EN 10204 3.1

CUSTOMER: MARMON/KEYSTONE CANADA INC. 2011/4/4		HEAT NO.: 3G960 CONDITION: COLD FINISHED, ANNEALED, PICKLED, PLAIN END CERTIFICATE NO.: 201104068024036															
COMMODITY: STAINLESS STEEL SEAMLESS TUBING		GRADE: TP 304L															
CHEMICAL COMPOSITION (WT%)																	
ELEMENTS	C	Si	Mn	P	S	Ni	Cr	Mo	N	Cu	Ti	Cb+Ta	Co	Al	V	B	
SPECIFICATION	0.035	1.000	2.000	0.045	0.030	12.000	20.000										
RESULTS (LADLE)	0.021	0.300	1.900	0.028	0.002	8.510	18.160										
RESULTS (PRODUCT)	0.019	0.332	1.970	0.031	0.003	8.419	18.206										
SIZE(mm) OD(*) x WT(*)	CASE NO.	PIECES	WEIGHT		TS	YS		EL (50mm)	HARDNESS	FLATTENING TEST	FLARING TEST	I.C. TEST	GRAIN SIZE	Lot No.	HYDROSTATIC TEST	EDDY CURRENT TEST	ULTRASONIC TEST
0.750*0.049	23-9#	14	FT	(kg)	MPa	0.2%	1%	%	HRB								
			280	48	620/620	300/305	/	60.5/60.5	79/79	GOOD	GOOD	GOOD	/	201102-GL-013	/	GOOD	GOOD
TOTAL:			14	280	48												
REMARK: AS PER ASTM A213-10, ASME SA213-10/ASTM A269-10 NACE MR 01-75 PO#BN7062 LENGTH: 20FT IC TEST PER ASTM A262, PRACTICE E MATERIAL FREE FROM MERCURY CONTAMINATION NO REPAIR BY WELDING MADE IN CHINA HRB MAX 80 400# POLISHED					1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN BEEN MADE IN ACCORDANCE WITH THE RESULTS OF THE CONTRACT, AND CONFORM TO THE SPECIFICATION ABOVE. 2. THE CERTIFICATE SHALL NOT BE REPRODUCED EXCEPT IN FULL WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.												
					Bin Sun QUALITY MANAGER												

ADDRESS: 56# RENMIN ROAD, HAIYU TOWN, CHANGSHU CITY, JIANGSU PROVINCE, CHINA 215519 TEL: +86-512-52566260 FAX: +86-512-52568027
WLCS-QP-T24-06

QC REVIEWED

MAY 27 2011

MH

KAISER ALUMINUM FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT
http://Certs.KaiserAluminum.com

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

CUSTOMER PO NUMBER: 61-12923-5		CUSTOMER PART NUMBER: AT/1..065/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 206593	LINE ITEM: 005	SHIP DATE: 01/04/2011	KAISER LOT NUMBER: F00010161	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 646.000 LB	QUANTITY: 240.000 PCS	B/L NUMBER: 206650	DIAM/DAF/THICK: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: MARMON/KEYSTONE CORP 32944 US HIGHWAY 6 SPRING VALLEY, IL 61362 USA			SOLD TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON%IACS	BEND
F00010161	0001	1	43.1	39.8	15.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D68959	.62	.28	.21	.06	.98	.07	.03	.02	.00	.00	.00	.01	.02

8

next
Page

CERTIFICATION

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Nathaniel Stevens, Quality Manager

Nathaniel Stevens

Plant Serial: 00009152

Kaiser Order Number: 206593

Line Item: 005

**KAISER
ALUMINUM**
FABRICATED PRODUCTS

*Best in
Class*

CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

Applicable Requirements:

Description: MADE IN USA

OD: 1.000"; Wall: 0.065"; Round @

AMS-4082P ASTM-B210-04 WW-T-700/6F

WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.

THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR

CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,

WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.

COMPLIES TO DIN EN 10204 JAN 2005

COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014

No Weld Repair. Mercury Free.

Miscellaneous Notes

5/11/20

MANUFACTURED IN USA MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager

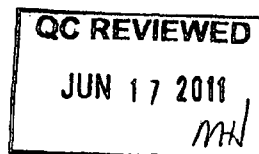
Nathaniel Stevens

Plant Serial: 00009152

Kaiser Order Number: 206593

Line Item: 005

Page 2 of 2





Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO14190

Purchase Order Date 5/27/2011

PO Print Date 5/27/2011

Page Number 1 of 2

Order From :

VC-MAR001

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

Contact Name

Vendor Phone

Vendor Fax

Vendor Account Nbr

800 361 8142

450 641 4357

Buyer

Requisition Nbr

Tax Resale Nbr

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAXED
CL 11/05/11

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M304R.500	304 SS roundbar .500	5/31/2011 Yes	24.00 f	TST ground <i>CL 11/05/11</i>	\$1.8000	\$43.20
Special Inst:			MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276 NOTE: AISI 303 NOT ACCEPTABLE				
2	M316TRI.00W.120	316 RD tubing 1.00 x .120w	5/31/2011 Yes	20.00 f	TST ground <i>CL 11/05/11</i>	\$6.6500	\$266.00
Special Inst:			MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING AS PER ASTM A213 OR ASME SA213 OR ASTM A269				
3	M6061T6T1.000W065 <i>CL 11/05/11</i>	6061T6 RD TUBE 1.00 x .065w	6/8/2011 Yes	96.00 f	TST ground <i>CL 11/05/11</i>	\$3.0000	\$288.00

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr:

1

Change Date: 5/27/2011



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO14190

Purchase Order Date 5/27/2011

PO Print Date 5/27/2011

Page Number 2 of 2

Order From :
MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

VC-MAR001

Contact Name
Vendor Phone
Vendor Fax
Vendor Account Nbr

800 361 8142
450 641 4357

Buyer
Requisition Nbr
Tax Resale Nbr
Terms
Currency
FOB

Chantal Lavoie
10127-2607
Net 30
CAD
Destination-Collect

Special Inst: MATERIAL: 6061-T6 OR 6061-T62
TUBING PER
WW-T-700/6 OR AMS 4080 OR AMS 4082
OR
QQ-A-200/8 OR QQ-A-225/8

4	M6061T6T0.625W.065	6061-T6 RD Tube .625 x.065W	5/31/2011	✓ 72.00	TST ground	\$2.9500	\$212.40
			Yes	f	PCU/5/31		

Special Inst: MATERIAL: 6061-T6 OR 6061-T62
TUBING PER
WW-T-700/6 OR AMS 4080 OR AMS 4082
OR
QQ-A-200/8 OR QQ-A-225/8

5	M6061T6T0.500W.058	6061-T6 RD Tube .500 x.058W	5/31/2011	✓ 108.00	TST ground	\$2.2000	\$237.60
			Yes	f	PCU/5/31		

Special Inst: MATERIAL: 6061-T6 OR 6061-T62
TUBING PER
WW-T-700/6 OR AMS 4080 OR AMS 4082
OR
QQ-A-200/8 OR QQ-A-225/8

6	M304TR0.750W.049	304 RD Tube .750 x .049W	6/8/2011	✓ 200.00	TST ground	\$1.7200	\$344.00
			Yes	f	PCU/6/8		

47
MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

Special Inst: MATERIAL: AISI 304/316 SS SEAMLESS
ROUND TUBING
AS PER ASTM A213 OR ASME SA213 OR
ASTM A269

PO Total:

\$1,391.20

Change Nbr: 1

Change Date: 5/27/2011

CL
No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable


Marmon/Keystone Canada Inc.

ACIERS SPÉCIALISÉS

PAGE: 1

 290 Chemin du Tremblay Boucherville J4B 5X9
 TEL (514) 527 9153 FAX (450) 641 4357

 Shipping date.....: 06/07/2011
 Name of Carrier.....: TST OVERLAND #222212
 F.O.B.....: BOUCHERVILLE

 FORMULAIRE COMMUNE ET ABREGEE DE CONNAISSANCEMENT SIMPLE - CONTRAT D'EXPEDITION DE MESSAGERIES
 ADOPTÉ PAR LES CHEMINS DE FER CANADIENS (Canadian Freight Classification) et pouvant être obtenu à toute
 agence de fret et bureau FERN QUI ASSURENT LE TRANSPORT DES MARCHANDISES ET QUI
 SONT SOUS LA JURIDICTION DE LA COMMISSION CONSIGNEES A CANADIENNE DES TRANSPORTS. EMISS A LA
 DEMANDE DE L'EXPEDITEUR

 Il est convenu entre tout volutier chargé du transport d'aucune partie ou du tout desdites marchandises sur une partie quelconque
 du parcours à destination, et tout intercesse dans une partie ou toutes lesdites marchandises que tout service concédé ci-dessus est sujet à
 toutes les conditions (qui sont par les présentes incorporées par référence au présent et ont la même force et le même effet que si elles
 étaient entièrement et spécialement énoncées au long dans ce document)

1. approuvés par la Commission des Transports du Canada, suivant l'ordonnance générale numéro T-5 du 1er février 1965,
 des transports sur demande, lorsque lesdites marchandises soient transportées par voie contiguë de chemin de fer ou
 2. stipulées dans la formule de connaissance être dans, ou imposées par les tarifs applicables, classifications ou règlements
 s'appliquant aux services des chemins de fer, lorsque lesdites marchandises sont transportées par route; ou
 3. stipulées dans la formule de connaissance en vertu du règlement adopté par l'arrêté en conseil 996-79 du 4 Avril 1979, lorsque
 lesdites marchandises proviennent du Québec, sont transportées par route.
 4. stipulées dans la formule du Contrat d'Expédition Messageries approuvée par la Commission des Chemins de Fer du Canada par
 l'ordonnance numéro T-43 du 18 septembre 1967 telle que émise dans la Classification (Express Traffic Association Tariff 100) en
 vigueur à la date ci-dessus, lorsque les marchandises sont transportées par volutier express soumis à la juridiction de ladite
 Commission; et étant acceptés par le volutier et acceptés pour lui-même ainsi que pour ses délégués.

 COMMUNION SHORT FORM OF STRAIGHT BILL OF LADING-EXPRESS SHIPPING CONTRACT ADOPTED BY
 RAIL FREIGHT AND EXPRESS CARRIERS. SUBJECT TO THE JURISDICTION OF THE CANADIAN TRANSPORT
 COMMISSION ISSUED AT SHIPPER'S REQUEST.

 It is mutually agreed, as to each carrier of all or any of said goods over all or any portion of said route to destination, and as to
 each party at any time interested in all or any of said goods, that every service to be performed hereunder shall be subjected to all
 the terms and conditions (which are hereby incorporated by reference and have the same force and effect as if the same were fully
 set forth specifically set forth herein).

1. approved by the board of transport commission for Canada by General Order No. T-5, dated February 1, 1965 set forth in the
 Canadian Freight Classification and also available at all railway agency stations and freight offices upon request, when said
 goods are carried by rail carrier or
 2. of the bill of lading set forth in or prescribed by the relevant tariffs, classifications, statutes and regulations motor carrier's
 services when said goods are carried by a motor carrier or
 3. of the bill of lading form prescribed by the regulations adopted by the order-in-council 996-79 dated April 4, 1979
 4. of the Shipping Contract approved by the Board of Transport Commission for Canada by General Order No. T-43 dated
 September 18, 1967 and set forth in Express Traffic Association Tariff 100 in effect on the date hereof, when said goods are
 carried by an express carrier subject to the jurisdiction of the said Board; and which are agreed in by the shipper and accepted
 for himself and his assigns.

Telephone.....: 613 632 5200

Customer order.: 14190

Description du chargement et marques spéciales/Description of shipments and special marks	Poids/Weight	Pièces/PCS	Si les frais sont payables d'avance écrire ou tamper ici: / If charges are to be prepaid write or stamp here:
Fax all papers to Linda Lacelle 613-632-1053 rev:01/11 GD			Collect
01-ALUMINUM SMLS TUBE ATS 1.000 .065 D6061 06/07/2011 96 FT Cust. part#: M6061T6T1.000W.065 Rev: RM Country of Origin: CAN HT#: F00007885 RM Country of Origin: CAN HT#: F00010161		21.6	Recu/Received \$ Doit être créditée aux frais sur les biens ci-contre.
02-STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 3/4 X .049 A213 STS .750 .049 304L 06/07/2011 200 FT Cust. part#: M304TR0.750W.049 Rev: CPI Country of Origin: CAN HT#: YT1679 W2 Country of Origin: CAN HT#: 3G960		73.4	Agent ou caissier/Agent or Cashier Par/Per. A l'usage du volutier/For carrier's use
			Avances en ou Au delà/ Advance and or beyond \$
			Divers / Misc. \$
			Suppl. Pièce / Suppl. Piece \$
			Suppl. Valeur / Suppl. Value \$
			Total/Total \$
			L'expéditeur inscrit le montant (P.S.L.)
			P Montant/Amount \$
			S Frais/Fee \$
			L Total/Total \$
Bdls/Pièces 3 + 0 = 3	Nombre de pièces à grandes dimensions / Number of extra large pieces.	Poids total/ Total weight 95 LB	Valuation/Valuation
Si le tarif l'exige indiquer le volume total. / Where required by tariff shipper must complete the following. Dimensions/ Dimensions	Volume (pié cubes)/ Total cubic feet	Poids tare/ Dimensional weight	Numero du comm/Order number 16178
Expéditeur/ Shipper	Agent/ Transport	Signature du client/Customer	



Services de distribution Marmon/ La société Berkshire Hathaway

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



Marmon/Keystone Canada Inc.

ACIERS SPÉCIALISÉS

290 Chemin du Tremblay
Boucherville QU CAN J4B 5X9
TEL. 514/527-9153
FAX. 450/641-4357

PAGE...: 1
Order : 16178
Date...: 06/07/2011

PACKING SLIP

SOLD TO:

SHIPPED TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

HAWKESBURY ON CAN K6A 1K7

SHIP VIA		F.O.B.	SALESPERSON	YOUR ORDER NO.	
TST OVERLAND #222212		BOUCHERVILLE	G. Dulude	14190	
Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered	
	Fax all papers to Linda Lacelle 613-632-1053				
	rev: 01/11 GD				
01	96 /FT				
	ALUMINUM SMLS TUBE				
	ATS 1.000 .065 D6061				
	Tariff Number: 7608.20.00.90				
	Cust. part#: M6061T6T1.000W.065				
	HT#.....: F00007885	1	12/FT		
	HT#.....: F00010161	7	84/FT		
	Total...	8	96/FT		
02	200 /FT				
	STAINLESS STEEL SEAMLESS TUBE				
	SMLS TUBE 304L 3/4 X .049 A213				
	STS .750 .049 304L				
	Tariff Number: 7304.				
	Cust. part#: M304TR0.750W.049				
	HT#.....: YT1679	3	60/FT		
	HT#.....: 3G960	7	140/FT		
	Total...	10	200/FT		

No. of Bds/Pieces

3 / 0

Total Weight.....:

95

Customers.:



A Marmon Distribution Services / Berkshire Hathaway Company

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NOTE: Date & initial all entries

KAISER
ALUMINUM
FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

CUSTOMER PO NUMBER: 60-10004-4		CUSTOMER PART NUMBER: AT/1.005/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 205253	LINE ITEM: 004	SHIP DATE: 04/25/2010	KAISER LOT NUMBER: F00007885	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 498.000 LB	QUANTITY: 184.000 PCS	B/L NUMBER: 204471	DIAM/ID/THICKS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			SOLD TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON%IACS	BEND
F00007885	0001	1	47.2	44.1	17.5	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D68102	.62	.34	.23	.06	.99	.09	.07	.02	.00	.00	.00	.00	.02

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Plant Serial: 00006889

Kaiser Order Number: 205253

Line Item: 004

Christopher J. Garcia

Page 1 of 2

ATS 1.000.005 D6061 T6

OR.REF:
SLSPRS:

INITIALS:

To:

From: MARMON/KEYSTONE CORPORATION

M/R OR:
C.P.O. #
C PART:

07/16/2010

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

KAISER ALUMINUM

FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Certs.KaiserAluminum.com>

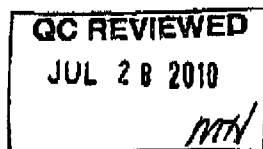
KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

Applicable Requirements:

Description: MADE IN USA
OD: 1.000"; Wall: 0.065"; Round @
AMS-4082P ASTM-B210-04 WW-T-700/6F
WE TAKE EXCEPTION TO PARA. 5.2.1. For AMS 4082P, WAS NOT OILED.
THE FOLLOWING SPECIFICATIONS HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.
COMPLIES TO DIN EN 10204 JAN 2005
COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014
No Weld Repair, Mercury Free.

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA



CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgment form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Plant Serial: 00006889

Christopher J. Garcia

Kaiser Order Number: 205253

Page 2 of 2

Q. C. REVIEWED Item: 00

SLSPRS
OR REF

INITIALS

TO:

07/16/2010 FROM: MARMON/KEYSTONE CORPORATION

C PARTS
C.P.O.R
M/K OR

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



CRYSTAL PALACE

SHANGHAI CRYSTAL PALACE PIPE CO., LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

MILL TEST CERTIFICATE

ISO9001:2000 ; PED Material CERTIFICATE (No.: QAC0021058/A)

DATE OF ISSUE: 2010/9/14

CUSTOMER: MARMON/KEYSTONE CANADA INC.						CERTIFICATE NO.: 2010-5-13-A-7						
P.O. NO.: MN6855						ORDER NO.: 2010-05-013-A						
COMMODITY: STAINLESS STEEL SEAMLESS TUBING						GRADE: ASTM A213/ASME SA213-07 TP304/TP304L						
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END / OD POLISHED 320 GRIT.						HEAT NO.: YT1679						
CHEMICAL CONTENTS (WT%)												
ELEMENTS		C	Mn	P	S	Si	Ni	Cr				
SPECIFICATION		≤ 0.035	≤ 2.00	≤ 0.040	≤ 0.030	≤ 0.75	8.0-12.0	18.0-20.0				
RESULTS (LADLE)		0.026	0.80	0.039	0.004	0.44	8.08	18.11				
PHYSICAL PROPERTIES												
Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥ 205	TS (Mpa) ≥ 515	EL (%) ≥ 35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤ 80	EDDY CURRENT TEST TO E426 (100%)
O.D (inch)	W.T (inch)	Length (feet)										
0.750	0.049	20	P10-7-226	250	841	300	690	57.0	OK	OK	75	OK (DRILLED HOLE)
0.750	0.063	20	P10-7-227	500	2181	280	690	68.0	OK	OK	74	OK (DRILLED HOLE)
0.750	0.095	20	10-6-269	25	132	285	665	61.0	OK	OK	74	OK (DRILLED HOLE)
REMARKS: AS PER ASTM A213/ASME SA213-07 WALL THICKNESS TOLERANCE AS PER ASTM A269-07 IN COMPLIANCE TO NACE MR0175-2003 IC TEST TO ASTM A262 PRACTICE E SOLUTION HEAT TREATMENT: 1050°C X 1.5m/min NO WELD REPAIR WAS PERFORMED FREE FROM MERCURY CONTAMINATION COUNTRY OF ORIGIN: CHINA MILL TEST CERTIFICATE TO EN 10204/3.1 INVOICE NO: YK-10-09-20						1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT 2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.						
						SHANGHAI CRYSTAL PALACE PIPE CO., LTD MANAGER OF QUALITY ASSURANCE DEPARTMENT						

Q.C. Reviewed
 RB 11/05/10

05/07/2011 14:11 450-641-2153
 -304L * Y11679 * 1000667 * MN6855 * 11/10/2010
 MARMON/KEYSTONE
 PAGE 05/06

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			


NOTE: Date & initial all entries



MILL INSPECTION CERTIFICATE



CHANGSHU WALSHIN SPECIALTY STEEL CO.,LTD.
EN 10204 3.1

CUSTOMER: MARMON/KEYSTONE CANADA INC. 2011/4/4				HEAT NO.: 3G960 CONDITION: COLD FINISHED, ANNEALED, PICKLED, PLAIN END CERTIFICATE NO.: 201104068024036 GRADE: TP 304L														
COMMODITY: STAINLESS STEEL SEAMLESS TUBING				CHEMICAL COMPOSITION (WT%)														
ELEMENTS		C	Si	Mn	P	S	Ni	Cr	Mo	N	Cu	Ti	Cl+Ta	Co	Al	V	B	
SPECIFICATION		0.035 max	1.000	2.000	0.045	0.030	8.000	18.000										
RESULTS (LADLE)		0.024	0.300	1.900	0.028	0.002	8.510	18.160										
RESULTS (PRODUCT)		0.019	0.332	1.970	0.031	0.003	8.419	18.206										
SIZE (mm) OD (") x WT (%)		CASE NO.	PIECES	WEIGHT		TS	YS		EL (50mm)	HARDNESS	FLATTENING TEST	FLARING TEST	LC TEST	GRAIN SIZE	Lot No.	HYDROSTATIC TEST	EDDY CURRENT TEST	ULTRASONIC TEST
0.750x0.045		23-98	14	FT	(kg)	MPa	0.2% MPa	1% MPa	%	HRB					201102-GL-013		GOOD	GOOD
				280	48	620/620	300/305		60.5/60.5	79/79	GOOD	GOOD	GOOD					
TOTAL:			14	280	48													
REMARK:						1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN BEEN MADE IN ACCORDANCE WITH THE RESULTS OF THE CONTRACT, AND CONFORM TO THE SPECIFICATION ABOVE.												
AS PER ASTM A213-10, ASME SA213-10/ASTM A269-10						2. THE CERTIFICATE SHALL NOT BE REPRODUCED EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.												
FACE MR 01-75																		
PO#BN7062																		
LENGTH: 20FT																		
IC TEST PER ASTM A262, PRACTICE E																		
MATERIAL FREE FROM MERCURY CONTAMINATION																		
NO REPAIR BY WELDING																		
MADE IN CHINA HRB MAX 80 60MPa (MIN) (SHED)																		
																		
						QUALITY MANAGER												

ADDRESS: 56# RENMIN ROAD, HAIYU TOWN, CHANGSHU CITY, JIANGSU PROVINCE, CHINA 215519 TEL: +86-512-52566260 FAX: +86-512-52568027
WLCS-OP-724-06

QC REVIEWED

MAY 27 2019

附注

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

TST Overland Express

Division of TST Solutions L.P.
Une division de TST Solutions L.P.
DUNS N°: 242148401 (OVLD)

P.O. Box 3030, Station A, Mississauga, Ontario L5A 3S3
G.S.T. # 144612488
Overland Western International Inc.(OWEI)
3091 Rockefeller Avenue, Cleveland, Ohio 44115-3611

Carrier Code
Code du Transp.
2153



750-1713435 7

Manifest From - Manifest de		To - A	16178	14190	6	7	11
Chargé - Consignataire		Shipper - Expéditeur		Purchase Order No. - N° de Commande		M D J Y A	
DART AEROSPACE LTD		MARMON KEYSTONE LTD		Origin MTL		Dest. MTL	
1270 ABERDEEN STREET		290 CHEMIN DU TREMBLAY				C.D. 7	
HAWKESBURY, ON K6A 1K7		BOUCHERVILLE, PQ J4B 5X9				.00	
Declared Value - Valeur déclarée		Type - Genre		Mtr. - Mtr.		Page	
STD				0		01	

Bill To - Facturer à		Origin Carrier - Premier Transporteur		O/C Pro No. - N° Facture P/T	M	D	J	Beyond Carrier - Transporteur subs.	S.R.	Amount - Montant
----------------------	--	---------------------------------------	--	------------------------------	---	---	---	-------------------------------------	------	------------------

Pieces - Coils	H.M.	Description	Weight - Poids	Rate - Taux	Charges - Frais
1		PCS TUBE	22		
1		PCS TUBE	73		
		TARP AT ALL TIMES			
		NO FORK LIFTS			
		613-632-5200			
		Printed on 06/07/2011 @ 19:17			
		** COLLECT **			
2	Total Pieces	GST# 144612488	Total Weight	Total Charges	
	Coils total		Poids total	Frais totaux	COLLECT

E & OE		Print Last Name A TransForce Company		Connecting Carrier Please - Protect this Amount		Any loss or damage must be noted on pro bill at time of delivery, otherwise consignee's signature will constitute clear receipt.		C.O.D. Cash or Certified Cheque Only - Driver Collect This Amount	
		SNW INTACT		Au transporteur suivant - Frais à protéger		Toutes pertes ou dommages doivent être notés sur le connaissement au moment de la livraison, autrement la signature du consignataire constituera un reçu final.		Total	
		<input type="checkbox"/> YES <input type="checkbox"/> NO						P.S.I.	
								Chèque visé ou argent comptant seulement - à percevoir par le chauffeur	

X Received in Apparent Good Order - Reçu sans Avoir Apparente Date: 06/07/11 Time In: 19:17 Unit - Unité: NDR-10 Driver - Chauffeur: PAI Signature Copy - Copie de Signature

OE0-998L 04/06

Purchase Order Receipt Listing

Page 1 of 1

Wednesday, June 08, 2011 3:13:16 PM

All amounts are calculated in domestic currency.

All Vendors PO ID PO14190 Receipt Dates from 6/8/2011 to 6/8/2011 All Line Item Types

All Item ID/GL/WOs All Rec. Employees All Currencies

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	PO U/M / Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID/Vendor Name		VC-MAR001 Marmon/Keystone Canada Ltd.									
PO14190	3		M6061T6T1.000W06 f 5		6/8/2011	6/8/2011	96.0000	\$3.00	0.0000	0	\$288.00
CAD	No		6061T6 RD TUBE f 1.00 x .065w 117983		96.0000	DESJ02		\$288.00	0.0000	0	
	6		M304TR0.750W.049 f		6/8/2011	6/8/2011	200.0000	\$1.72	0.0000	0	\$344.00
	No		304 RD Tube .750 x f .049W 117983		200.0000	DESJ02		\$344.00	0.0000	0	
Total Received Quantity:										296.0000	
Total Qty to Inspect (PO U/M):										0.0000	
Total Reject Quantity:										0.0000	
Total Receipt Value:										\$632.00	
Total Balance Due Quantity:										0.0000	